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RBT18700-101-F01
Job Sheet 178285



201

Part No: RBT18700-101-F01

Job Qty: 1 ea

Part Name: Engine Load Test Fixture



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 8/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18700-101-F01 REV A IPP REV A 18.05.29 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Small Fab-2		L2
110	Large Fab	1 pcs	8/8/18	8/8/18	0.00	2.00	Large Fab 2		L2
115	QC	1 pcs	8/8/18	8/8/18	0.00	0.00	QC9		L2
120	QC	1 pcs	8/8/18	8/8/18	0.00	0.00	QC5		L2
130	Powdercoat	1 pcs	8/8/18	8/8/18	0.00	0.50	Powdercoat1		11-19-08-17
140	QC	1 pcs	8/8/18	8/8/18	0.00	0.00	QC3		10-15-08-17
180	Packaging	1 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3	CA	AUG 17 2018
190	QC21-FG	1 Ea	8/8/18	8/8/18	0.00	0.00	QC21		DAS

Part Op 110 - Weld as per DWG.

Descriptions: 130 - START TIME: 7:40 AM OVEN TEMPERATURE: 375°F FINISH TIME: 7:53 PM

AUG 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT18700-101-F01-1	Loading Beam	1 Ea (1 ea)	90-Start up Operation	5101345
RBT18700-101-F01-2	Mounting Bracket	2 Ea (2 ea)	110-Large Fab	5102092
RBT18700-101-F01-3	Loading Bracket	1 Ea (1 ea)	110-Large Fab	5099098

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT18700-101-F01-1	1	0	0
110-Large Fab	RBT18700-101-F01-2	2	0	0
	RBT18700-101-F01-3	1	0	0



Container No: S103019



Part: RBT18700-101-F01

Job No: 178285

Serial No/Batch: S103019

Revision: A

Inspector:

Exp Date:

http://Instructions:

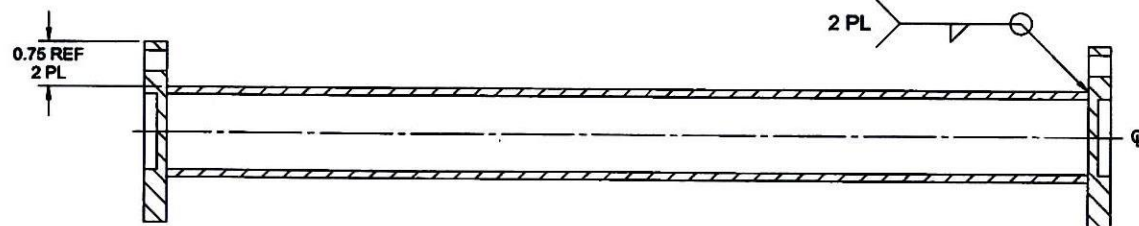
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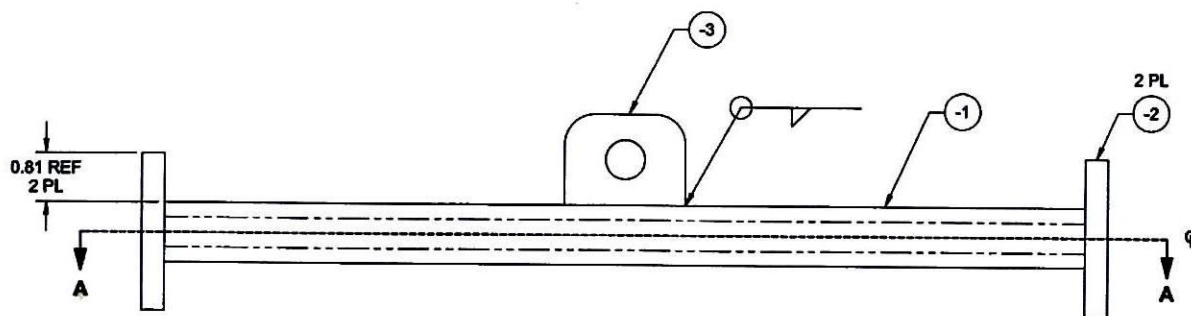
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Plex 8/1/18 5:07 PM dart.logan.david

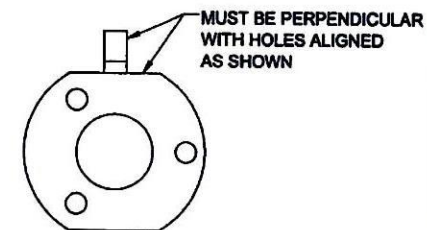
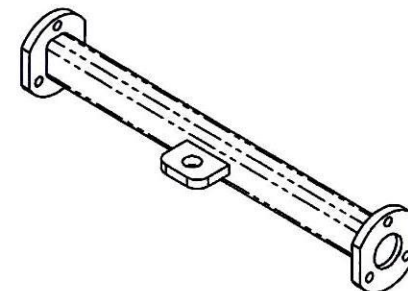
ITEM #	QTY	PART #	PART TITLE
-1	1	RBT18700-101-F01-1	LOADING BEAM
-2	2	RBT18700-101-F01-2	MOUNTING BRACKET
-3	1	RBT18700-101-F01-3	LOADING BRACKET



SECTION A-A



RBT18700-101-F01 LOAD TEST FIXTURE



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: POWDERCOAT WHITE QSI 005 OR MIL-PRF-24712
 - 4) TOLERANCES:
 - X.X = $\pm 0.1"$ / $\pm 1"$
 - X.XX = $\pm 0.01"$ / $\pm 0.5"$
 - X.XXX = $\pm 0.005"$ / $\pm 0.1"$
 - X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: PER QSI 044

A NEW ISSUE		18-733	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	DP	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700-101-F01	SHEET 1 OF 4
APPROVED	Miles	TITLE	SCALE
DATE 5/25/2018		LOAD TEST FIXTURE	NTS
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